

## **Quantum-ESC**

A summary of the LyondellBasell *Quantum-ESC* (Engineered Structural Composites) portfolio.









## **Product Information**

In a class of its own, our proprietary Quantum Engineered Structural Composites (*Quantum-ESC*) is a series of unique materials with exceptional performance for the most demanding applications. This industry renowned portfolio goes head-to-head with metal in the most challenging environments where high pressure and heat tolerance is required.

| Material Reference       | Fiber%<br>w/w | Fiber Length (inches<br>/ mm) and Type | Description   | Features / Benefits / Applications   |  |  |
|--------------------------|---------------|--|---|--|--|--|
| Vinyl Ester - Fiberglass | E Grade       |  |   |  |  |  |
| QC-8560*                 | 60%           | 0.5 / 13 E glass                       | Higher heat resistant Vinyl Ester   | High temp auto, industrial. Lower cost Aero / Mil  |  |  |
| QC-8700                  | 63%           | 1 / 25 E glass                         | Increased temperature resistance over the QC-8800   | General purpose structural, prosthetics, marine, automotive, industrial, safety. Color and flame retardar versions available.  |  |  |
| Vinyl Ester - Carbon Fib | er - PAN ba   | sed std modulus                        |   |  |  |  |
| AMC-8590*                | 53%           | 1 / 25 12K                             | Widely used across the AMC carbon fiber offerings   | Structural automotive, inner panels, brackets, etc. Sporting goods, golf clubs, bicycle components, medical Designed for structural applications requiring high  |  |  |
| AMC-8593*                | 50%           | 1 / 25 3K                              | Offering highest properties and lowest Coefficient of Variation   | stiffness and high strength, particularly open- and filled-<br>hole tension and compression.   |  |  |
| Epoxy - Fiberglass E gra | ade           |  |   |  |  |  |
| Lytex 9063*              | 63%           | 0.5 / 13 E glass                       | Lytex 9063 is specified by<br>numerous aero and military OEMs.<br>Short cure time for complex<br>geometry molded parts solutions. | Aerospace secondary and tertiary components, fairings, brackets, etc. Industrial, high temperature / high pressure. Suitable for molding thick cross sections (>3"). Flame retardant & low density versions available. |  |  |
| Epoxy - Carbon Fiber - I | PAN based s   | std modulus                            |   |  |  |  |
| Lytex 4149*              | 55%           | 1 / 25 3K                              | Lytex 4149 is specified by numerous aero and military OEMs  | Aerospace secondary and tertiary structures, components, fairings, brackets, panels. Advantages of <i>Lytex</i> resin system with light weight and stiffness of carbon fiber. Flame retardant version available.       |  |  |
| Lytex 64990**            | 55%           | 1 / 25 12k                             | Lytex 64990 is specified for use in Autoclave technology  | New carbon fiber aesthetics in different chopped fiber appearances for use in automotive, sports & leisure and luxury goods applications. Also available with 3k and 50k fiber and in different fiber lengths.         |  |  |

<sup>\*</sup>Global grades available with both European and North American production (European Grades have additional nomenclature to designate EU grades with data supplied form North American supplied material).
\*\*Only available as European Grade



## **Product Selection Guide**

Quantum-ESC addresses complex 3D geometry for the most intricate designs while achieving a lighter weight. When using carbon fiber, this material's unique luxurious look and feel has global appeal. Additionally, it offers faster throughputs together with cost-effective tooling when compared to metal.

| Material<br>Reference    | SG                | Flexural Modulus<br>D-790/ ISO 14125<br>Machined | Flexural Strength<br>D-790/ ISO 14125<br>Machined | Tensile Modulus<br>D-638 / ISO 527-4<br>D-3039 Machined | Tensile Strength<br>D-638/ ISO 527-4<br>D-3039 Machined | Glass Transition<br>D-7028/ ISO<br>11357-2 Tan Delta |     |
|--------------------------|-------------------|--|---|---|---|--|-----|
|                          | g/cc              | GPa  | MPa   | GPa   | MPa   | F°   | C°  |
| Vinyl Ester - Fiberglass | E Grade           |  |   |   |   |  |     |
| QC-8560                  | 1.89              | 20   | 424   | 21  | 210   | 329  | 165 |
| QC-85560 (EU)            | 1.81              | 18   | 506   | 17  | 264   | 293  | 145 |
| QC-8700                  | 1.85              | 21   | 483   | 20  | 242   | 260  | 127 |
| Vinyl Ester - Carbon Fib | er - PAN based st | d modulus  |   |   |   |  |     |
| AMC-8590                 | 1.48              | 28   | 448   | 37  | 162   | 288  | 142 |
| AMC-85590 (EU)           | 1.48              | 25   | 390   | 27  | 150   | 284  | 140 |
| AMC-8593                 | 1.47              | 31   | 504   | 36  | 290   | 288  | 142 |
| AMC-85593 (EU)           | 1.46              | 30   | 524   | 31  | 281   | 284  | 140 |
| Epoxy - Fiberglass E gra | ade               |  |   |   |   |  |     |
| Lytex 9063               | 1.82              | 18   | 407   | 18  | 193   | 329  | 165 |
| Lytex 90563 (EU)         | 1.76              | 17   | 380   | 17  | 200   | 356  | 170 |
| Epoxy - Carbon Fiber - F | PAN based std mo  | odulus   |   |   |   |  |     |
| Lytex 4149               | 1.48              | 32   | 531   | 35  | 221   | 329  | 165 |
| Lytex 41549 (EU)         | 1.48              | 29   | 530   | 34  | 320   | 320  | 160 |



## **ABOUT US**

As a leader in the global chemical industry, LyondellBasell strives every day to be the safest, best operated and most valued company in our industry. The company's products, materials and technologies are advancing sustainable solutions for food safety, access to clean water, healthcare and fuel efficiency in more than 100 international markets. LyondellBasell places high priority on diversity, equity and inclusion and is *Advancing Good* with an emphasis on our planet, the communities where we operate and our future workforce. The company takes great pride in its world-class technology and customer focus. LyondellBasell has stepped up its circularity and climate ambitions and actions to address the global challenges of plastic waste and decarbonization. For more information, please visit www.lyondellbasell.com or follow @LyondellBasell on LinkedIn.

More information about Engineered Composites from LyondellBasell can be found at www.lyb.com/engineeredcomposites

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